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Remove plastic cap from fly- 1. Install steering link rod per illustration. wheel hub. Thread lifting ring into flywheel a mini- 40-60 HP mum of 5 turns.

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Replace plastic cap after installation. 60 Hp 40-50 Hp a - Special Bolt (10-90041) Torque to 20 lb. Page 38 5. Drill four mounting holes using a 17/32 in. (13.5 Installing Outboard 40-50 HP mm) drill bit. 40-50 Hp - Non-Thumb Screw Models a - Non-Thumb Screw 6.

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use of Mercury or

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W certified synthetic  
blend 25W-40 4- Stroke  
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SAE 10W-30 oil is  
preferred, use Mercury  
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Pull water tube guide from pump cover with pliers and a rotating motion. Insert a small tapered punch in cover as shown in Figure 19. Push in and up on tube seal tab with punch. Remove seal and plastic washer under seal from cover. Discard seal; save washer. Pry oil seal

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from pump cover.

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Mercury Outboard  
3.5-40 HP and electric  
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maintenance, repair.

## **Mercury Outboard Repair Manual 3.5-40 HP 1972-1989 - Clymer**

This is a nice all in one



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kit but as previous reviews have stated, its one quart low for my Mercury 60 hp 4 stroke. I found out after ordering that my engine takes 106 oz of oil. This kit contains 96 oz of oil. Mercury needs to fix this, its advertised as a kit for 40/50/60 hp engines.

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