

## Solution To Hosford Metal Forming

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Solution: a)  $\sigma_1 - \sigma_3 = 2k$ ,  $\sigma_3 = 2k - \sigma_1 = 400 - 350 = 50$  MPa. b)  $\sigma_3 = 2k - \sigma_1 = 400 - (350) = 50$  MPa Consider a 6-cm diameter tube with 1-mm thick wall with closed ends made from a metal with a tensile yield strength of 25 MPa.

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Solution:  $P = 4\sigma t/d$ ;  $dP = 0 = 4[(\sigma/d)dt + (t/d)d\sigma - (\sigma/d^2)dd]$ ;  $d\sigma/\sigma = -dr/r - dt = (3/2)d\epsilon$ ;  $d\sigma/d\epsilon = (3/2)\sigma$ ; Substituting  $d\sigma/d\epsilon = E$ ,  $E = (3/2)\epsilon E$ ;  $\epsilon = 2/3$ .  $\ln(d/d_0) = \epsilon/2 = 1/3$ , so  $d = d_0 \exp(1/3) = 1.40d_0$  b) wall thickness of 0.5 mm. Solution: a)  $P = (2t/d)\sigma = (2t_0/d_0) \frac{[\exp(-\epsilon)]}{[\exp(\epsilon)]} k(\sqrt{4/3})^n \epsilon^n = (2t_0/d_0) k(\sqrt{4/3})^n \frac{[\exp(-2\epsilon)]}{\epsilon^n}$ .  $dP = 0 = (2t_0/d_0) k(\sqrt{4/3})^n [n \exp(-2\epsilon) \epsilon^{n-1} + 2\epsilon^n \exp(-2\epsilon)]$ ,  $\epsilon = n/2$  b)  $P = (2t_0/d_0) k(\sqrt{4/3})^n \frac{[\exp(-2\epsilon)]}{\epsilon^n} = (40)(150) \dots$

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